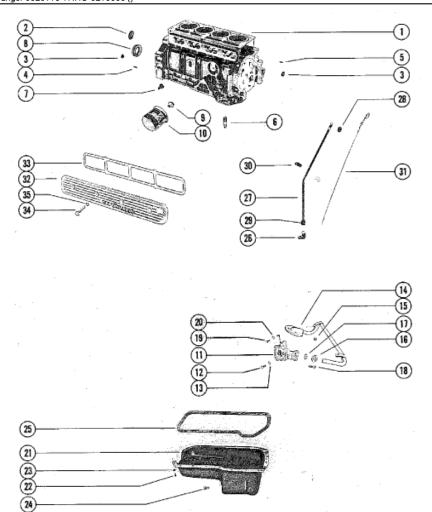
MERCRUISER (470 (2 BBL.) MERCURY 224 I/L4 1980-1982) Serial Nbr Range: 5520115 THRU 6218036 ()



CYLINDER BLOCK, OIL PUMP AND OIL PAN

		Parts List					
	Ref Class		Description	Qty	Comment	Footnote	
ш	1 85:			1			
	2 19		PLUG, CAMSHAFT BORE (21/2				
	3 19		PLUG, OIL GALLERY (5/8" DIA)				
	4 1		PIN, PILOT - FLYWHEEL HOUSIN				
5	5 17	7 74840	PIN, FRONT COVER	2			
	3 10	74396	STUD, OIL TUBE TO BLOCK	2			
	7		VALVE, BY PASS	1			
8	3 21			1			
	3	32720	ADAPTOR, OIL FILTER	1			
	10	54111	OIL FILTER	1			
	11	68712A 1	OIL PUMP ASSEMBLY	1			
	12 10		SCREW, COVER TO OIL PUMP	4			
	13 13		LOCKWASHER, COVER TO OIL	4			
ľ	14 3:	72877A 1	OIL PICK-UP TUBE ASSEMBLY	1			
ľ	15 11	67919	NUT, OIL PICK-UP TUBE STUD	2			
ľ	16	70792	FLANGE, TUBE TO OIL PUMP	1			
ľ	17 2	35276	"O" RING, TUBE TO OIL PUMP	1			
ľ	18 10	47576	SCREW, FLANGE TO OIL PUMP (2			
ľ	19 10	37612	SCREW, OIL PUMP TO ENGINE (*	2			
2	20 13	37459	LOCKWASHER, OIL PUMP SCRE'	2			
	21	71938	OIL PAN	1			
	22 10	86750	SCREW, OIL PAN ATTACHING (5.	29			
	23 13		LOCKWASHER, OIL PAN ATTACH	29			
	24 23		PLUG OIL DRAIN	1			
2	25 21		GASKET, OIL PAN	1		1	
	26 23	2 47625	ELBOW, OIL PAN	1			
1	27	78744A 2	TUBE ASSEMBLY, DIPSTICK	1			
1	28 23	78039	COUPLING, DIPSTICK TUBE	1			
1	29 11	1 47626	NUT, DIPSTICK TUBE TO ELBOW	1			
	30 54	73536	CLIP, DIPSTICK TO EXHAUST MA	1			
	31	73232	GAUGE, OIL LEVEL (MCM)	1			
	31	77952	GAUGE, OIL LEVEL(INBOARD)	1			
	32		SIDE COVER	1			
3	33 2	7 68706	GASKET, SIDE COVER	1		1	
	34 10		SCREW, SIDE COVER (1 3/4")	4			
3	35 2!	26543	"O" RING, SIDE COVER SCREW	4		1	
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